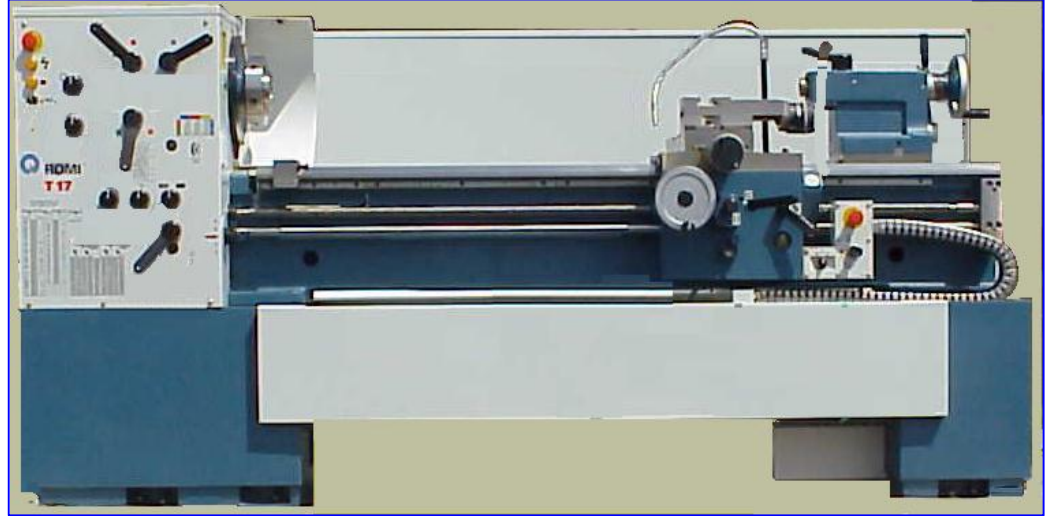


Romi T 17 Price List

November 1, 2005

The Romi T series incorporates the latest innovations available in Manual Lathes. Many new features have been added to bring the Romi Manual lathes that you have used for so many years into the 21st century.



- | | |
|----------------------------------|------------------------|
| - D1-6" Spindle Bore: | 2 1/16" |
| - Spindle Speeds (12) | 45-2,240 RPM |
| - Swing over Bed: | 17 7/8" |
| - Swing over Cross Slide | 9 7/16" |
| - Cross Slide Travel | 9 27/32" |
| - Top Slide Travel | 4 23/32" |
| - Bed Length-Longitudinal Travel | 40" / 60" / 88" |
| - Spindle Horsepower | 7 1/2 HP |

HEADSTOCK

- The headstock gears are alloy (Cr,Ni,Mo) steel, hardened and ground using Reishauer electronic gear grinders
- The D1-6" Camlock spindle utilizes high precision, individually lubricated, Timken roller bearings
- Oil bath lubrication prevents overheating and bearing failure
- Spindle Center 4 MT, Taper 1:20
- The large drive gear is located close to the spindle nose
- Electromagnetic brake with automatic actuation and release
- Single multi-ribbed vee belt to connect drive motor to headstock
- End gear door locks, and there is a safety disconnect when door opens
- End gear set (steel) for 184 threads.
- Inch, diametral pitch, metric and module threads can be cut with standard quadrant gear set
- 46 Inch threads can be cut with standard quadrant gear set from 4 to 36 TPI, includes 32 TPI.

BED

- Gap Bed with bridge, well ribbed, with extra depth
- Precision hardened and ground ways
- Bed ways are induction hardened to >45 Rc
- All way surfaces are ground in one set-up
- Full length rear splash guard
- Coolant system
- Chip pan pulls out to the front so the lathe can be placed close to a wall
- One shot lubrication system for bed and cross slide guideways
- Prepared for the addition of a taper attachment in the field

CARRIAGE AND APRON

- Large, easy to read, Inch/Metric dials
- Automatic longitudinal disengagement, 4 position stop
- Lead screw with Romi's exclusive backlash elimination feature
- Mechanical safety clutch on lead screw and shear pin on the feed rod to prevent serious damage when an accident occurs
- Duplicate Emergency Stop Button on the Apron
- Forward, reverse and stop control from apron lever
- Thread chasing dial for inch or metric threads
- Longitudinal feeds (38) .0019 IPR to .0412 IPR with standard end gears
- Cross feeds (36) .0008 IPR to .0172 IPR with standard end gears



TAILSTOCK

- Two piece for easy adjustment of taper
- Quill Travel 4 15/16"
- Quill Diameter 2"
- Quill Morse Taper 4 MT
- Quill graduated Inch/Metric
- Tang Stop and Tool Knockout



STANDARD EQUIPMENT

- Chuck guard
- Gap Bed with removable/replaceable bridge 23 7/8" swing X 13" length
- Two 4 MT dead centers
- Set of wrenches for machine operation
- Set of leveling screws and nuts
- Set of operation and parts manuals in English
- Electrical system for connection to 230V, 3 phase, 60 Hz
- 115V emergency stop button and control push buttons

T 17 X 40	\$21,125
T 17 X 60	\$21,795.
T 17 X 88	\$23,350.

FOB Erlanger, Kentucky

Terms of Payment are 20% with order

Balance due 30 days after shipment

Terms are subject to credit approval by Romi Machine Tools, Ltd.

ACCESSORIES

X35780 Automatic Cross Feed Disengagement	\$ 120.
Note: Cannot be used with DRO	
X10765 Romi Drive Plate 8 5/8" diameter	\$ 120.
X24542 Romi T slotted Face Plate 16" diameter	\$ 585.
X24970 Micrometer Carriage Stop (0.001") graduations	\$ 295.
X33490 Follow Rest with Bronze Tips 5/16-2" capacity	\$ 325.
X33639 Steady Rest Open with Bronze Tips 5/16-3 1/8" capacity	\$ 415.
X35008 Steady Rest Closed with Bronze tips 5/16-3 1/8" capacity	\$ 670.
X23923 Additional set of bronze tips for Closed 3 1/8" - 6" capacity	\$ 60.
X23924 Set of Rollers for Closed 5/16 - 3 1/8" capacity	\$ 150.
X23925 Set of Rollers for Closed 3 1/8 - 6" capacity	\$ 245.
00113 Work Light	\$ 150.
X21336 Taper Turning Attachment 13 3/4" turning length	\$ 2,640.
15 degree maximum angle	
S08541 Extra set of Operation and Parts Manuals	\$ 145.
Electrics for 440V-480V or 600V	\$ 235.
Metric Only Version – Special Order	\$ 495.
Price Reduction for Straight Bed –Special Order	\$ 1,170.

LIVE CENTER

10854 4 MT Live Center .0001" TIR	\$ 175.
-----------------------------------	---------

TOOL POSTS

X36966 Open sided rear tool post	\$ 270.
X23534 Square 4 position tool post with swivel base	\$ 415.

SDN35NCXA Dorian Super Quick Change Tool Post Set Includes	\$ 1,095.
2-D35CXA-1 Turn/Face Holder	1-D35CXA-2 Turn/Face/Bore Holder
1-D35CXA-4 Boring Bar Holder	1-D35CXA-881 O.D./I.D. Threading
1-D35CXA-7-71C Cutoff Holder	

QITP35N Dorian Quadra Tool Post Set Includes	\$ 1,595.
2-QITP35N-1 Turn/Face Holder	1-QITP35N-2 Turn/Face/Bore Holder
1-QITP35N-4 Boring Bar Holder	1-QITP35-881N O.D./I.D. Threading
1-QITP35N-7-71C Cutoff Holder	

DIGITAL READOUTS

ACU-RITE DRO 200 T, Installed	
T 17 X 40	\$ 2,885.
T 17 X 60	\$ 3,480.
T 17 X 88	\$ 4,120.
NEWALL C 80 Microsyn/Spherosyn	
T 17 X 40	\$ 2,415.
T 17 X 60	\$ 2,835.

WORK HOLDING

Note: Bison chucks are available, but are sold without warranty

Atlas 8" 3-Jaw <i>Easy-Set</i> Semi Steel Body Chuck with D1-6 mounting Plate and two piece jaws, 2,800 RPM	\$ 975.
Atlas 10" 3-Jaw <i>Easy-Set</i> Semi Steel Body Chuck with D1-6 mounting Plate and two piece jaws, 2,500 RPM	\$ 1,240.
PB50806 PBA 8" 3- Jaw <i>Setrite</i> Steel Body Chuck with D1-6 mounting Plate and two piece jaws	\$ 1,450.
PB51006 PBA 10" 3- Jaw <i>Setrite</i> Steel Body Chuck with D1-6 mounting Plate and two piece jaws	\$ 1,765.
PB51206 PBA 12" 3- Jaw <i>Setrite</i> Steel Body Chuck with D1-6 mounting Plate and two piece jaws	\$ 2,280.

Atlas 10" 4-Jaw Independent Cast Iron Body Chuck direct mount with solid reversible jaws	\$ 1,045.
Atlas 12" 4-Jaw Independent Cast Iron Body Chuck direct mount with solid reversible jaws	\$ 1,275.
Atlas 16" 4-Jaw Independent Cast Iron Body Chuck direct mount with solid reversible jaws	\$ 1,725.
10144 PBA 10" 4-Jaw Direct Mount Cast Iron Body Chuck direct mount with solid reversible jaws	\$ 1,445.
12144 PBA 12" 4-Jaw Direct Mount Cast Iron Body Chuck direct mount with solid reversible jaws	\$ 1,610.
14144 PBA 14" 4-Jaw Direct Mount Cast Iron Body Chuck direct mount with solid reversible jaws	\$ 2,190.

15903D 5C Lever Collet Closer w/ Cam-Lock Collet Adapter
(5C lever collets can be opened as spindle rotates) \$ 1,920.

16901D 5C Air Operated Collet Closer with Cam-Lock Collet
adapter with Air Control Kit and Hand valve, installed \$ 2,800.

ROMI MACHINE TOOLS, LTD.
TERMS AND CONDITIONS OF SALE AND LIMITED WARRANTY

ACCEPTANCE – Acceptance of the products by dealer/end-user (“Customer”) is EXPRESSLY LIMITED TO THE TERMS AND CONDITIONS HEREIN CONTAINED. Any term or condition in any purchase order or other form in conflict with these Terms or Conditions is hereby expressly rejected and shall not be binding on ROMI MACHINE TOOLS, LTD. (the “Company”). Buyer shall make an examination and test of a product immediately upon receipt at Buyer’s place of business, and failure of Buyer to give notice of any claim within 7 days after receipt of such product shall be an unqualified acceptance of such product.

PRICES – Prices are:

1. Subject to change without notice prior to acceptance of Buyer’s order by Company.
2. Exclusive of all Federal, State, Municipal or other Government excise, sales, use, occupational or like taxes now in force or to be enacted in the future;
3. Subject to an increase equal in amount to any tax by the Company may be required to collect or pay upon the sale of the items quoted;
4. Subject to change at any time by Company in the event of any change in the Buyer’s requirements or terms and conditions.

SHIPPING and DELIVERY

1. The shipping and delivery dates provided are estimates and not guaranteed or warranted.
2. Company shall in good faith endeavor to ship products by the estimated shipment date. Company will not be liable for any damages resulting directly or indirectly from shipping delays, regardless of cause.
3. Company shall have the right to select the carrier unless Buyer and Company agree otherwise. Upon delivery of the goods by the Company to a carrier, the carrier shall be deemed to be the agent of the Buyer and risk of loss shall be on the Buyer.
4. All products shall be shipped F.O.B. point of origin.

RESERVATION OF RIGHTS – Company reserves the right to make improvements/changes in the design of its products without any obligation to make such changes or improvements on the products that are the subject of this order or on products previously manufactured and sold by Company.

LIMITED WARRANTY – Company warrants to the dealer/end-user (“Buyer”) that the products covered will be free from defects in material and workmanship under normal conditions of use for a period of one (1) year from the date of delivery based on single shift operation. This limited warranty does not apply to defects arising out of: (i) material provided by, or out of a design stipulated by Buyer, (ii) Buyer’s faulty or improper installation, operation or maintenance of the products, (iii) alterations or modifications carried out without the Company’s prior consent in writing, (iv) repairs carried out improperly by the Buyer or by third parties, or (v) normal wear and tear, accidents or misuse.

THE COMPANY MAKES NO OTHER EXPRESS OR IMPLIED WARRANTIES OF ANY KIND INCLUDING BUT NOT LIMITED TO ANY WARRANTY CONCERNING THE QUALITY OR CONDITION OF THE PRODUCTS OR IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. The Company makes no warranty or representation that the products comply with the requirements of any federal, state or local laws, regulations, rules and/or industrial codes. Buyer acknowledges that it is Buyer’s responsibility to provide proper safety training, devices and equipment for the particular application or use intended by Buyer so as to protect the operator and others from harm, and to comply with all federal, state and local laws, rules and regulations relating to safety standards and all industry safety standards. Buyer agrees to indemnify and hold Company harmless from and against any such liability, as well as all claims and expenses resulting from Buyer’s modification of the goods or failure to implement any changes to the goods directed by Company.

The Company’s liability for any breach shall be limited to, at the Company’s option, the repair or replacement of any part or parts which are determined by the Company to be defective after it examines such part(s) or the refund of the purchase price for such defective part(s). The Company shall bear the cost and risk of shipment of parts and of repaired or replaced parts both to and from the Company. The cost of service for any work not covered under this limited warranty shall be as agreed in writing by the Buyer and the Company. This limited warranty completely and exclusively states the obligations of the Company for any breach of the limited warranty.

Any claim for breach of this limited warranty must be made in writing addressed to the Company and set forth in sufficient detail to permit identification of the defect. Any claim for breach of warranty must be made within 12 months from the date of shipment of the applicable product. If not made within said 12-month period, it shall be conclusively deemed to have been waived.

UNDER NO CIRCUMSTANCES SHALL THE COMPANY BE LIABLE FOR ANY OTHER DAMAGES OF ANY KIND WHETHER SPECIAL, DIRECT, INDIRECT, CONSEQUENTIAL, INCIDENTAL OR ANY OTHER SORT EVEN THOUGH THE COMPANY MAY HAVE BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES. IN NO EVENT SHALL THE COMPANY’S LIABILITY EXCEED THE PURCHASE PRICE OF THE PRODUCT(S).

GOVERNING LAW – The Company’s sale of products to Buyer, these Terms and Conditions and any dispute arising hereunder shall be governed and interpreted under the laws of the Commonwealth of Kentucky.